

# sustainability data sheet



**Mingle™**  
November 2009

With our roots in the landscape and a stated purpose to “Enrich Outdoor Spaces,” Landscape Forms has a special relationship to the natural environment. We have always been mindful that as we design and manufacture products that are acted upon by the environment, we act upon it in turn. Environmental sustainability is completely consistent with our purpose, our goals, our values and our principles. We make stewardship of the environment a vital part of our business.

To learn more about our sustainability initiatives, refer to our [Environmental Statement](#).

## MINGLE IS MANUFACTURED USING THE FOLLOWING MATERIALS:

Material	Parts	Recyclable
aluminum	seat frames/brackets, perforated seat panels	100%
polycarbonate	seat panels	100%
steel	support, umbrella sleeve, Steelhead/Catena table top	100%
solid surface acrylic	Marneaux table top	100%
stainless steel	Catena table top	100%

### Finishing

All metal is finished with Pangard II® polyester powdercoat, which is lead-free, hazardous air pollutants-(HAPS) free, does not generate hazardous waste, and contains less than 1% VOCs. Once processed, these trace VOCs are fully inert therefore the finish does not release airborne contaminants.

Packaging Materials	Parts	Recyclable
plastic	product bagged to protect finish	100%
recycled skid		100%
cardboard with 35% recycled content		100%

To find local recyclers visit: for steel: [www.recycle-steel.org](http://www.recycle-steel.org); for cardboard: [www.corrugated.org](http://www.corrugated.org).

### LEED®

This product may help achieve the following points under the LEED 2009 Rating System. For specifics regarding rules for the inclusion of furniture, please consult the rating system and reference guide that applies to your project.

### IEQ Prerequisite 2: Environmental Tobacco Smoke (ETS) Control

#### Intent

To prevent or minimize exposure of building occupants, indoor surfaces and ventilation air distribution systems to environmental tobacco smoke (ETS).

Benches, tables, chairs and ash urns help create a designated smoking area 25 feet or more from entries, outdoor air intakes and operable windows to support the intent of this prerequisite.

## Materials and Resources

### MR Credit 4, Recycled Content

#### Intent

To increase demand for building products that incorporate recycled content materials, thereby reducing impacts resulting from extraction and processing of virgin materials.

#### Recycled Content

Style	Total	Post Consumer	Pre Consumer
perforated metal seats	66	34	32
polycarbonate seats	61	32	29

### MR Credit 5, Regional Materials

#### Intent

To increase demand for building materials and products that are extracted and manufactured within the region, thereby supporting the use of indigenous resources and reducing the environmental impacts resulting from transportation.

This product is manufactured in our Kalamazoo, MI facility, zip code 49048. For calculations regarding material extraction, please contact Landscape Forms.

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## CARE AND MAINTENANCE

Mingle is designed and engineered to live a long, useful life in outdoor spaces without the use of chemical cleaners to maintain the finish. It is tested to BIFMA durability standards. The durability, longevity and low maintenance of our products contribute to responsible stewardship of the earth's resources.

All metal is finished with Landscape Forms' proprietary Pangard II® polyester powdercoat, a hard yet flexible finish that resists rusting, chipping, peeling and fading and requires no cleaning solvents once installed. Clean surface as needed using a soft cloth or brush with a mild detergent. Avoid steam cleaning, abrasive cleansers, carbon steel brushes/wools and cleaners containing chlorine. Outdoor use will require periodic finish inspection and maintenance. Inspect periodically for scratches, nicks and gouges. Touch-up paint is included with every order and can be used to repair minor nicks and scratches.

Marneaux® Solid Surface Table Tops: Use a conventional cleaning agent such as an ammonia-based liquid cleaner (glass cleaner). Dry stains can be removed with Scotch-Brite scouring pad by 3M or a mild abrasive cleaner. Remove burns or scorches by sanding with coarse grit sandpaper followed by finer grit sandpaper. Follow sanding with a Scotch-Brite 7447 red pad by 3M (or equivalent) to match finish of sanded area to surrounding area. Small chips may be sanded smooth.

Polycarbonate: Wash surface with all-purpose soap and water. Rinse well.